

### **GL-TL Portable Table Lift**

# TWIN CYLINDER MOBILE MID-RISE LIFT INSTALLATION AND OWNERS MANUAL

#### GOLF-LIFT

2944 S.E. LOOP 820 FORT WORTH, TX 76140 PHONE: 817-560-9789 TOLL FREE: 800-788-9789 WWW.GOLF-LIFT.COM

#### **Important Notices:**

The floor on which the lift is to be operating must be 4 inch minimum thickness concrete, with reinforcement steel bars and minimum compressive strength of 3000 psi.

Failure by the purchaser to provide the recommended operating surface could result in unsatisfactory lift performance, property damage or personal injury.

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#### **Daily Maintenance:**

- 1. Make sure pins have appropriate snap ring or bolted tab in place.
- 2. Make sure all bolts are secured and snug with lock washer, nylon lock nuts or cotter keys.
- 3. Lift locking mechanism should lubricate to operate properly.
- 4. Check spring on locking mechanism for constant tension.
- 5. Check cylinders and hose for loose connections and leaks.
- 6. Check oil level in pump reservoir.

#### **Operating Tips:**

- 1. Lift should not lift more than its rated capacity.
- 2. Lift should be operated on level foundation.
- 3. There should not be any obstacles for the rollers to overcome during the lift.
- 4. The machine or vehicle that is being lifted should be balanced on the lift.
- 5. Do not remove heavy components from the machine or vehicle being lifted without adequate supports because it may become unbalanced and fall.

#### **Tools Required for On Site Assembly:**

- 1. 12" Crescent Wrench
- 2. <sup>3</sup>/<sub>4</sub>" Open-End Wrench
- 3. ½" Open-End Wrench

#### **On Site Assembly Instructions:**

1. Mount motor and pump to power unit stand using the following:

- a. 4-5/16-18UNC HH cap screws x 1" Lg.
- b. 4 5/16 Lock Washers
- c.  $4 \frac{5}{16} 18$  UNC HH Nuts
- 2. Mount the 3/8" hydraulic hose to 3/8" JIC adapter located on the lower end of the Hydraulic splitter. Fill reservoir tank with hydraulic oil (SAE 10 weight non-foaming non-detergent) and plug into 110 volt power source.
- 3. The lock release cable should already be installed at the lock end of the lift. Attach the other end of the lock release cable to the brake handle and mount to the power unit stand handle.

#### **Work Platform Assembly Instructions:**

- 1. Raise scissor lift to its maximum height and remove the 4 swing arms if they are mounted to the slots on the lift. Load work platform with approach ramp hinge pipe on the opposite end of the cylinders and safety latch. Center platform from side to side and attach using the spacer bolts P/N: PMR-6550 and ½" USS flat washers P/N: PMR-6158 to secure the work platform to the scissor lift. Before tightening, slide the table as far back to the approach ramp end as possible and tighten mounting bolts, DO NOT OVER TIGHTEN BOLTS.
- 2. Install the 4 set screws into the 4 corners of the recessed surface plate cutout and set the machined Surface Plate into the table top using the T handles provided. The set screws will allow you to level the surface plate if desired.
- 3. Next, bolt the push rod assembly underneath the work platform with the ¼-20UNC bolt, ¼" flat washer, ¼" lock washer and ¼-20UNC nut as shown in. Slide push rod assembly to the very back of the slotted holes.
- 4. Next is to pin the ramp to the work platform using the ramp pins P/N: PMR-6608. Attach pins from inside and slide toward outside.
- 5. Lower lift slowly to make sure the push rod is working properly. If ramp is not sliding smooth as the lift goes down, raise the lift, loosen the spacer bolt and slide the work platform at ½" increments as required.
- 6. Place side and front rails on work platform as shown in Fig. #1.

#### **Lift Specifications:**

| Lowered Height | 3 7/8" | Current      | 110V |  |
|----------------|--------|--------------|------|--|
| Raised Height  | 48"    | Motor Output | 1 HP |  |

| Overall Width  | 39 ½"     | Pump Output    | 3200 psi |
|----------------|-----------|----------------|----------|
| Overall Length | 88"       | Fluid Capacity | 6 qt.    |
| Ship Weight    | 1,326 lbs |                |          |

#### **Lift Capacity Scale:**

This is what the lift will pick up with weight directly on the platform at the specified distances from the floor.

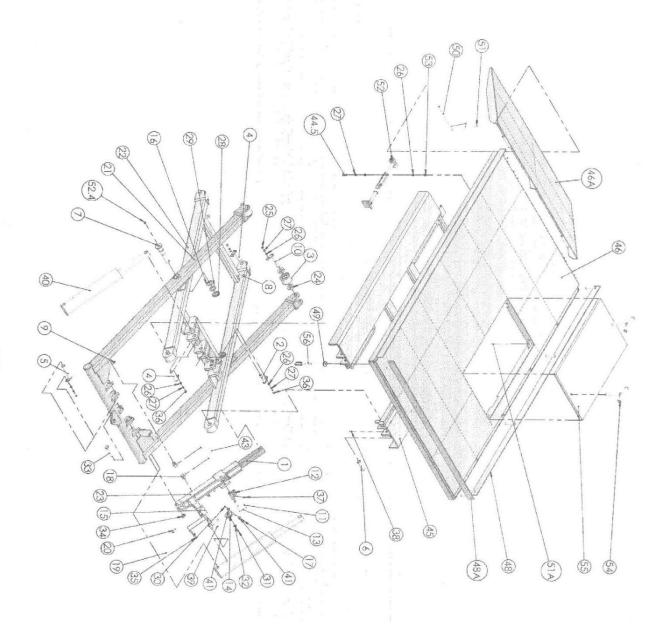
|        | 1,500 lbs. | Scissor lift platform is all the way down (with no spacer on the platform attachment bolts).                      |
|--------|------------|---|
|        | 3,000 lbs. | Scissor lift platform is raised 1 ½: distance from the floor. (with provided spacer on platform attachment bolts) |
|        | 4,000 lbs. | Scissor lift platform is raised 2 ½" distance from the floor. (requires additional spacer)                        |
| floor. | 5,000 lbs. | Scissor lift platform is raised 3 3/8" distance from the  |
|        |            | (requires additional spacer)  |
|        | 6,000 lbs. | Scissor lift platform is raised 4 3/8" distance from the  |
| floor. |            | •   |
|        |            | (requires additional spacer)  |

#### **Troubleshooting**:

- 1. Pump motor will not operate.
  - Check electrical plug and cord.
  - Check electrical supply breaker.
- 2. Power unit switch does not operate properly.
  - Contact the manufacturer for a replacement or additional troubleshooting information.
- 3. Lift mechanism does not move up and down smoothly.
  - Move vehicle location on the lift for more equal weight distribution.
  - Bleed the hydraulic system, first loosen the hose connection at the rod end of both cylinders. Then loosen the hose from fitting (NOT the fitting from the cylinder). Run the power unit until fluid appears at the hose and fitting connection and

hose connection at the rod end. When there is no more air, tighten both hose connections.

- 4. Lift does not lift its rated capacity.
  - Move vehicle location on the lift for more equal weight distribution.
  - Check the voltage of the electrical supply with the unit run under load. Make sure the pump is getting adequate voltage.
- 5. Cylinders leak under rated load.
  - Check for leaks at the hydraulic hose, fittings, cylinders and pump.
  - Contamination may be in the check valve preventing valve from completely closing.
    - 1. Hold open the lowering valve by pushing the control lever on the power unit.
    - 2. At the same time, run the pump for 30 seconds to flush the valve.
    - 3. Repeat 3 to 4 times.
    - 4. If cylinders continue to leak down, pump may have a faulty valve. Contact the manufacturer.
- 6. Lift will not lower.
  - Raise lift 1" to 2", squeeze release handle and try again to lower lift.
  - Check tension on the release cable.



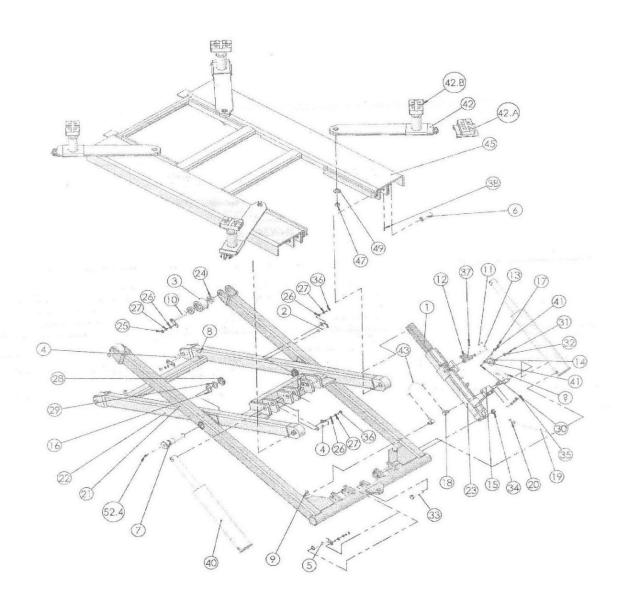


FIG. # 2

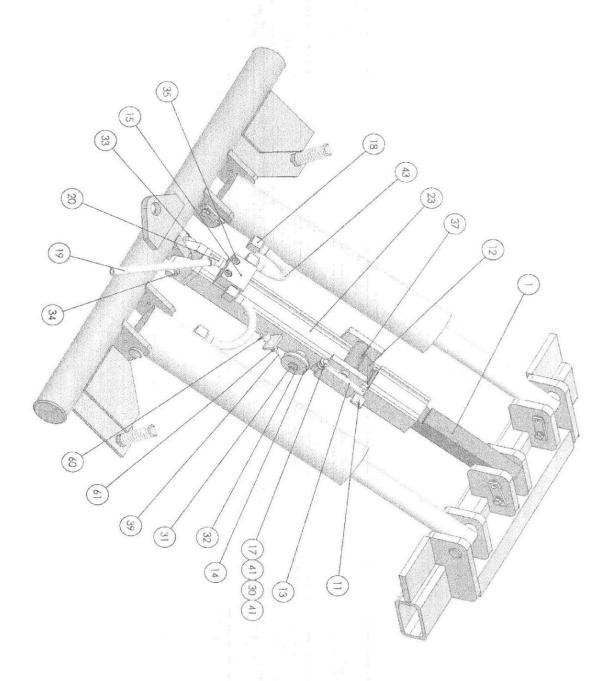


FIG. #4

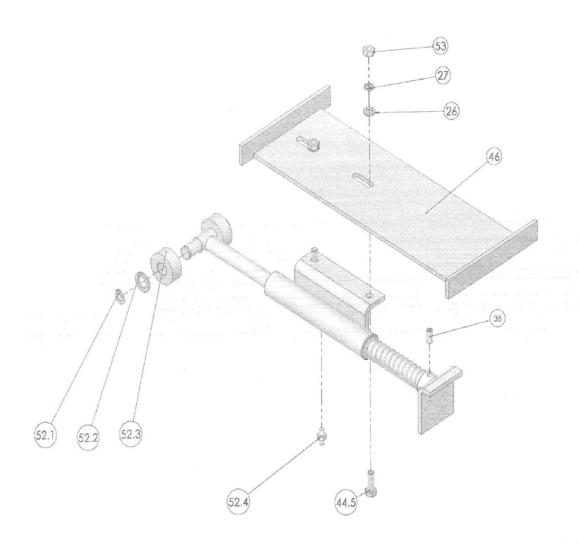


FIG. #5

## PARTS LIST FOR GL-TL

| ITEM | PART NUMBER   | DESCRIPTION                 | QTY |
|------|---------------|-----------------------------|-----|
| 1    | PMR-6001      | SAFETY GEAR RACK            | 1   |
| 2    | PMR-6002      | PIN                         | 1   |
| 3    | PMR-6003      | ROLLER                      | 4   |
| 4    | PMR-6004      | PIN, FLOOR ROLLER           | 4   |
| 5    | PMR-6005      | CYLINDER BOTTOM PIN         | 2   |
| 6    | PMR-6006      | PIN                         | 2   |
| 7    | PMR-6007      | SCISSOR PIN                 | 2   |
| 8    | PMR-6008      | SPRING                      | 2   |
| 9    | PMR-6009      | SPRING                      | 2   |
| 10   | PMR-6010      | PIN, TOP ROLLER             | 2   |
| 11   | PMR-6011      | SPRING, LATCH RESET         | 1   |
| 12   | PMR-6012      | SAFETY LATCH                | 1   |
| 13   | PMR-6013      | T SHAFT, LATCH              | 1   |
| 14   | PMR-6015      | CABLE PULLEY                | 1   |
| 15   | PMR-6016      | TEE FITTING, HYDRAULIC      | 1   |
| 16   | PMR-6017      | WASHER                      | 2   |
| 17   | PMR-6018      | SCREW                       | 1   |
| 18   | PMR-6019      | ELBOW FITTING               | 4   |
| 19   | PMR-6020      | HYDRAULIC HOSE              | 1   |
| 20   | 30400-9054(B) | 45° FITTING                 | 1   |
| 21   | PMR-6200      | SCISSOR FRAME, OUT SIDE     | 1   |
| 22   | PMR-6300      | SCISSOR FRAME, INSIDE       | 1   |
| 23   | PMR-6400      | CHANNEL, SAFETY             | 1   |
| 24   | GB/T126-94    | BEARING 6005                | 8   |
| 25   | GB5781-86     | BOLT M8 X 16MM              | 4   |
| 26   | GB95-85       | FLAT WASHER                 | 19  |
| 27   | GB93-87       | LOCK WASHER                 | 15  |
| 28   | GB810-88      | NUT 30MM X 1.5              | 2   |
| 29   | GB858-88      | LOCK WASHER 30MM            | 2   |
| 30   | GB923-88      | NUT 6MM                     | 1   |
| 31   | GB67-85       | SLOTED NUT 6MM X 10         | 1   |
| 32   | GB96-85       | WASHER                      | 1   |
| 33   | GB5782-86     | BOLT 16MM X 80MM, GRADE 8.8 | 1   |
| 34   | GB/T889-86    | NYLON LOCK NUT 16MM         | 1   |
| 35   | GB70-85       | BOLT 8MM X 16MM             | 2   |
| 36   | GB5781-86     | BOLT 8MM X 20MM             | 5   |
| 37   | GB70-85       | BOLT 5MM X 16MM             | 1   |

| 38   | GB77-85      | BOLT 8MM X 16MM           | 5 |
|------|--------------|---------------------------|---|
| 39   | PMR-6030     | SAFETY RELEASE CABLE      | 1 |
| 40   | YG03-9100    | CYLINDER                  | 2 |
| 41   | GB95-85      | FLAT WASHER               | 2 |
| 42   | PMR-6150     | SWING ARMS                | 4 |
| 42A  | PMR-6130     | LIFTING PADS, SADDLE      | 4 |
| 42B  | PMR-6140     | LIFTING PADS, SCRWE       | 4 |
| 43   | PMR-6021     | HYDRAULIC HOSE            | 2 |
| 44   | 51053-1800   | DOLLY                     | 1 |
| 44.1 |              | HYDRAULIC POWER UNIT      | 1 |
| 44.2 | 51053-1811   | HANDLE                    | 2 |
| 44.3 | PMR-6030     | SAFETY RELEASE HANDLE     | 1 |
| 44.4 | GB91-86      | SPLIT PIN 3MM X 30MM      | 2 |
| 44.5 | GB5781-86    | BOLT 8MM X 25MM           | 6 |
| 44.6 |              | CASTERS                   | 2 |
| 44.7 | GB97.1-85    | FLAT WASHER 12MM, GRADE C | 6 |
| 44.8 | 30400-9053YZ | FITTING                   | 1 |
| 45   | PMR-6100     | TOP PLATFORM              | 1 |
| 46   | PMR-6500     | TABLE TOP                 | 1 |
| 46A  | PMR-6600     | RAMP                      | 1 |
| 47   | GB/T889-86   | NYLON LOCK NUT 18MM       | 4 |
| 48   | PMR-6540     | SIDE RAIL                 | 2 |
| 48A  | PMR-6530     | FRONT RAIL                | 1 |
| 49   | PMR-6158     | WASHER                    | 8 |
| 50   | PMR-6608     | SHAFT                     | 2 |
| 51   | GB78-85      | SCREW 6MM X 8MM           | 2 |
| 51A  | GB78-85      | SCREW 8MM X 16MM          | 4 |
| 52   | PMR-6700     | RAMP KICK-UP              | 1 |
| 52.1 | GB894.2-86   | SLEEVE                    | 2 |
| 52.2 | GB95-85      | FLAT WASHER               | 2 |
| 52.3 | PMR-6701     | NYLON SLEEVE              | 2 |
| 52.4 | GB1152-89    | OIL ZERK                  | 3 |
| 53   | GB41-86      | NUT                       | 6 |
| 54   | PMR-6533     | HANDLE                    | 2 |
| 55   | PMR-6580     | FLAT INSERT               | 1 |
| 56   | PMR-6550     | BOLT                      | 4 |
| 60   | PMR-6030B    | CABLE ADJUST BOLT         | 1 |
| 61   | PMR-6030C    | NUT                       | 1 |